# **OIL PUMPS:** PUMPMASTER 2 – 1:1





# Low Pressure Transfer Pump

Double acting air operated low pressure oil transfer pump. Pumps include a height adjustable 2" bung adaptor for tank or drum bung mounting.

#### Reliable air motor

Unique leaf spring design

## **Corrosion resistant**

Materials and fewer moving parts provide longer pump life

### **Metal seal carrier**

Allows a compact pump design, minimizing dead air spaces and thus contributing to reduced air consumption and prolonged pump life

### Long life packings

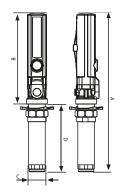
Dual packing seals provide longer trouble-free operation

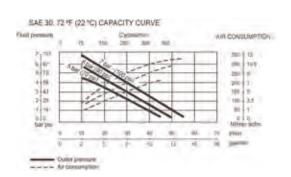
## Double acting pump

Provides an even and smooth fluid flow

# MARKETS SERVED

- Auto dealers
- Service shops
- Fast lube centers
- Agriculture
- Industrial
- Synthetic and mineral based oil
- Hydraulic oil
- Transmission fluid





IN (MM)	351 120	352 120	
Α	19 3/4" (502)	47 1/4" (1.200)	
В	11 1/4" (286)	11 1/4" (286)	
<b>C</b> 2" (52)		2" (52)	
D	8 1/2" (215)	36" (915)	





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# **TECHNICAL SPECIFICATIONS**

Pump ratio	1:1
Air pressure operating range	20 to 140 psi (1.5 - 10 bar)
Air consumption (1)	5.3 scfm (150 NL/min)
Maximum fluid outlet pressure	140 psi (10 bar)
Air motor diameter	2" (51 mm)
Air motor effective diameter	1 1/2" (35 mm)
Air motor stroke	3" (75 mm)
Delivery at 235 cpm	7.75 gpm (20 l/min)
Maximum free flow delivery (2)	13.7 gpm (52 l/min)
Air inlet	1/4" NPT(F)
Fluid inlet (stub pump only)	1" NPT(F)
Fluid outlet	3/4" NPT(F)
Wetted and seal materials	Aluminum / Steel / Polyurethane / NBR / Acetal
Noise level	Pump noise level meets OSHA requirements at all recommended operating air pressures
Manual	835 808

<sup>(1)</sup> Air consumption with 90 psi (6 bar) air inlet pressure and 150 cycles per minute.

<sup>(2)</sup> Maximum free delivery at 100 psi (7 bar).

ORDER INFORMATION		
351 120	351 120 PM2 1:1 Stub pump w/ bung adaptor	
352 120	<b>352 120</b> PM2 1:1 Drum pump 55 gal w/ bung adaptor	

Choose the down tube to match your container size from the selection below, for use with 351 120

# **Hose Kit** Medium pressure hose connection kit for PumpMaster 2 1:1



# 904 5' Hose Kit

LP Hose 1/4" x 5'	802	
MP Hose 3/4" x 5'	857	
Coupler 1/4" (F)	930F04	
Nipple 1/4" (M)	933M04	
	MP Hose 3/4" x 5' Coupler 1/4" (F)	

# **Down Tubes** Choose the down tube to match your container size for PumpMaster 2 1:1



	910 411	1" NPT(M) X 14" - 30°	16 Gallon Drum
-	910 412	1" NPT(M) X 26" - 30°	55 Gallon Drum
	910 417	1" NPT(M) X 32" - 30°	275 Gallon Tote
	910 418	1" NPT(M) X 60" - 30°	300 Gallon Tank