## **OIL PUMPS:** PUMPMASTER 4 – 5:1





### Medium Pressure Standard Duty Pump

Double-acting, air-operated, medium pressure, standard duty oil pumps for dispensing lubricants in medium to large size installations, which may include simultaneous dispense points. Pumps include a height adjustable 2" bung adaptor for drum and tank mounting. Built in port for recommended pressure relief valve (609 007).

#### Very reliable air valve

Time proven and reliable air motor withstands the most adverse working conditions

#### **Efficient air exhaust**

Prevents icing, which can stall pump operation

#### Double acting pump

Provides even and smooth fluid flow

#### Long life packings

Dual packing seals provide trouble-free operation

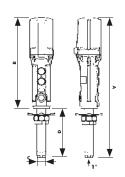
#### Built-in port for connecting a pressure relief valve

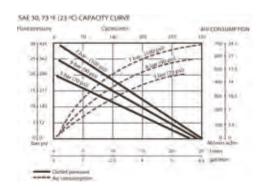
Positive relief of overpressure caused by oil thermal expansion using an optional, inexpensive, pressure relief valve (609 007)

#### **Adaptor included**

# MARKETS SERVED

- Auto dealers
- Service shops
- Fast lube centers
- Agriculture
- Mining & construction
- Industrial
- · Synthetic and mineral based oil
- Hydraulic oil
- Gear lube
- Transmission fluid





IN(MM)	347 120	348 120	413	460
Α	26 1/4" (663)	51 1/4" (1.300)	63 1/4" (1.600)	75 1/4" (1.910)
В	15 1/4" (385)	15 1/4" (385)	15 1/4" (385)	15 1/4" (385)
С	1 3/4" (42)	1 3/4" (42)	1 3/4" (42)	1 3/4" (42)
D	11" (278)	36" (915)	48" (1.215)	60" (1.525)





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#### **TECHNICAL SPECIFICATIONS**

Pump ratio	5:1	
Air pressure operating range	20 to 140 psi (1.5 - 10 bar)	
Air consumption (1)	14 scfm (400 NL/min)	
Maximum fluid outlet pressure	700 psi (50 bar)	
Air motor diameter	3 1/2" (88 mm)	
Air motor effective diameter	2 1/2" (60 mm)	
Air motor stroke	4" (100 mm)	
Delivery at 140 cpm	2.7 gpm (10 l/min)	
Maximum free flow delivery (2)	6.6 gpm (25 l/min)	
Air inlet	3/8" NPT(F)	
Fluid inlet (stub pump only)	1" NPT(F)	
Fluid outlet (3)	3/4" NPT(F)	
Wetted and seal materials	Aluminum / Steel / Polyurethane / NBR / PTFE	
Noise level	Pump noise level meets OSHA requirements at all recommended operating air pressures	
Manual	834 811	

- (1) Air consumption with 90 psi (6 bar) air inlet pressure and 85 cycles per minute.
- (2) Maximum free delivery at 100 psi (7 bar).
- (3) Adaptor 2065 3/4"M x 1/2"F is included with the pump.

ORDER INFORMATION			
347 120	PM4 5:1 Universal stub pump w/ bung adaptor		
348 120	PM4 5:1 55 gal drum pump w/ bung adaptor		
*413	PM4 5:1 275/500 (48") gal tank w/ bung adaptor		
*460	PM4 5:1 60" Tank w/ bung adaptor		

<sup>\*</sup>Pumps include 353 120 with the down tube unassembled

#### **Hose Kit** Medium pressure hose connection kit for PumpMaster 4 5:1



906 5' Hose Kit		362 911 2.5' Hose Wall Mou	362 911 2.5' Hose Wall Mount Kit	
LP Hose 3/8" x 5'	813	LP Hose 3/8" x 2.5'	812	
MP Hose 3/4" x 5'	857	MP Hose 3/4" x 2.5'	860	
Coupler 3/8" (F)	935F08	Swivel 90° 3/8" (F) x 3/8" (M)	1978	
Nipple 3/8" (M)	936M06	Swivel 90° 3/4" (F) x 3/4" (M)	1982	
		Coupler 3/8" (F)	935F08	
		Nipple 3/8" (M)	936M06	

#### **Down Tubes** Choose the down tube to match your container size for PumpMaster PM4 5:1



910 411	1" NPT(M) X 14" - 30°	16 Gallon Drum
910 412	1" NPT(M) X 26" - 30°	55 Gallon Drum
910 417	1" NPT(M) X 32" - 30°	275 Gallon Tote
910 418	1" NPT(M) X 60" - 30°	330 Gallon Tank