# **OIL PUMPS:** PUMPMASTER 2 – 3:1





# Medium Pressure Utility Pump

Double-acting air-operated medium pressure utility oil pumps for dispensing lubricants from portable units, tank packages and small systems. Pumps include a height adjustable 2" bung adaptor for tank or drum bung mounting. Built in pressure relief port for the optional, but recommended, pressure relief valve (609 007)

#### **Reliable air motor**

Unique leaf spring design. Corrosion resistant materials and fewer moving parts provide longer pump life

#### **Metal seal carrier**

Allows a compact pump design, minimizing dead air spaces and thus contributing to reduced air consumption and prolonged pump life

#### Long life packings

Dual packing seals provide trouble-free operation

#### Hardened steel foot valves

Increase durability and constant performance through the life of the pump

#### Spring assisted valves

Allows horizontal or vertical pump installation

#### Double acting pump

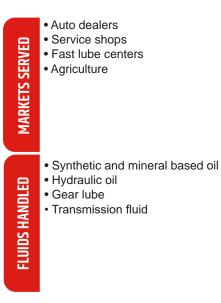
Provides even and smooth fluid flow

#### Built-in port for connecting a pressure relief valve

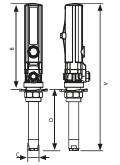
Positive relief of overpressure caused by thermal expansion using an optional, inexpensive, and recommended, pressure relief valve (609 007)

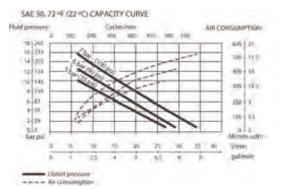
#### **Adaptor included**

Adaptor 2065 3/4"M x 1/2"F is included with the pump. Adaptor allows the PumpMaster 2 3:1 pump to be fitted with a standard 1/2" delivery hose



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IN (MM)	353 120	358 120	354 120	213	260
Α	19 1/2" (495)	39" (995)	47" (1.200)	59 1/2" (1.510)	71 1/2" (495)
В	11 1/2" (295)	11 1/2" (295)	11 1/2" (295)	11 1/2" (295)	11 1/2" (295)
С	1 1/4" (34)	1 1/4″ (34)	1 1/4″ (34)	1 1/4″ (34)	1 1/4″ (34)
D	8" (200)	27 1/2" (700)	35 1/2" (905)	48" (1.215)	60" (1.520)

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Technical specifications are subject to change without prior notice



## TECHNICAL SPECIFICATIONS

Pump ratio	3:1		
Air pressure operating range	20 to 140 psi (1.5 - 10 bar)		
Air consumption <sup>(1)</sup>	6.4 scfm (180 NL/min)		
Maximum fluid outlet pressure	420 psi (30 bar)		
Air motor diameter	2" (51 mm)		
Air motor effective diameter	1 1/2" (35 mm)		
Air motor stroke	3" (75 mm)		
Delivery 315 cpm	4.5 gpm (17 l/min)		
Maximum free flow delivery (2)	9.3 gpm (35 l/min)		
Air inlet	1/4" NPT(F)		
Fluid inlet (stub pump only)	3/4" NPT(F)		
Fluid outlet <sup>(3)</sup>	3/4" NPT(F)		
Wetted and seal materials	Aluminum / Steel / NBR / PTFE		
Noise level	Pump noise level meets OSHA requirements at all recommended operating air pressures		
Manual	835 809		

(1) Air consumption with 90 psi (6 bar) air inlet pressure and 200 cycles per minute.

(2) Maximum free delivery at 100 psi (7 bar).

(3) Adaptor 2065 3/4"M x 1/2"F is included with the pump.

## **ORDER INFORMATION**

PM2 3:1 Stub pump w/ bung adaptor			
PM2 3:1 16 gal keg pump w/ bung adaptor			
PM2 3:1 55 gal drum pump w/ bung adaptor			
PM2 3:1 275/500 gal tank w/ bung adaptor			
PM2 3:1 60" tank w/ bung adaptor			

\*Pumps include 353 120 with the down tube unassembled

#### Hose Kit Medium pressure hose connection kit for PumpMaster 2 3:1

0	904 5' Hose Kit		362 910 2.5' Hose Wall Mou	362 910 2.5' Hose Wall Mount Kit		
S	LP Hose 1/4" x 5'	802	LP Hose 1/4" x 2.5'	801		
	MP Hose 3/4" x 5'	857	MP Hose 3/4" x 2.5'	860		
	Coupler 1/4" (F)	930F04	Swivel 90° 1/4" (F) x 1/4" (M)	1947		
	Nipple 1/4" (M)	933M04	Swivel 90° 3/4" (F) x 3/4" (M)	1982		
			Coupler 1/4" (F)	930F04		
			Nipple 1/4" (M)	933M04		

#### Down Tubes Choose the down tube to match your container size for PumpMaster 2 3:1

1111	910 401	3/4" NPT(M) X 14" - 30°	16 Gallon Drum
	910 402	3/4" NPT(M) X 26" - 30°	55 Gallon Drum
	910 407	3/4" NPT(M) X 32" - 30°	275 Gallon Tote
<u>.</u>	910 408	3/4" NPT(M) X 60" - 30°	330 Gallon Tank

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